

Chilli Oleoresin: A Review of Phytochemistry, Green Extraction Technologies, Biological Activities and Industrial Applications

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Abstract

Capsicum oleoresin, a lipophilic concentrated extract standardized for capsaicinoids and carotenoids, has emerged as a superior alternative to raw spices for food, nutraceutical formulation, and biomedical applications. This review critically synthesizes the phytochemistry, extraction techniques, and health effects of oleoresin from chilli, based on the *in vivo*, *in vitro*, and clinical evidence. The principal bioactive components (capsaicinoids, carotenoids, polyphenols, and polyunsaturated fatty acids) exhibit analgesic, anti-inflammatory, antioxidant, and anticancer activities through transient receptor potential vanilloid 1, Nuclear factor kappa B, and Nrf2/ARE pathways. The extraction technologies developed from low-efficient conventional methods to selective sustainable alternatives, namely, microwave, ultrasound, and enzyme-assisted, supercritical fluid, and pressurized fluid extraction, each involving trade-offs among bioactive recovery, solvent use, scalability, and regulatory compliance. This review integrates phytochemistry, extraction technologies, biological activities, industrial applications, and future perspectives within a single critical framework, clarifying how extraction method selection governs bioactive recovery and downstream applicability. Prevailing limitations, namely extraction standardization, bioavailability data, and large-scale clinical evidence, constrain its full validation; addressing these through green extraction optimization, nanocarrier-based delivery systems, and randomized controlled trials will be key to translating its substantial nutraceutical and pharmacological potential into practice.

Key words: Capsaicinoids, carotenoids, chilli oleoresin, extraction technologies, pharmaceutical applications

INTRODUCTION

Chilli (*Capsicum* spp., Family: Solanaceae) is one of the most economically important spice crops across the world, widely cultivated in subtropical and tropical countries and indispensable in human culinary, nutrition, traditional medicine, and industrial processing.^[1,2] Their characteristic pungency, color, and array of phytochemicals, including the capsaicinoids and carotenoids, have sustained considerable scientific interest and stimulate the production of concentrated, standardized chilli-based products that have improved functional properties in food industries, nutraceutical, and therapeutic applications.^[3,4]

Chilli oleoresin, a concentrated viscous extract prepared from dried *Capsicum* fruits, is the most industrially important value-added product. Oleoresin form of raw chilli offers the benefits of all the bioactive components in a protected,

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uniform and stable form, resulting in consistent pungency, improved color intensity and excellent storage stability, particularly suited to precision formulation processes.^[5] This compositional richness has stimulated increasing research on the biological activities of its main components, with capsaicin being well documented for its analgesic, anti-inflammation inhibitory, antioxidant, and anti-cancer effects.^[6,7] However, this therapeutic and industrial potential is critically dependent on the extraction methodology used, which has also undergone a technological evolution, from the classical solvent-based methods to more efficient and green technologies, such as supercritical CO₂, microwave- and ultrasound-assisted extraction.^[8,9]

However, despite substantial advances, existing literature remains fragmented, focused on isolated aspects such as phytochemical characterization, optimization of extraction, and specific application studies.^[5,10] Furthermore, the variability of extraction conditions, solvent system, and outcome metrics across studies renders direct comparisons and hinders the translation of laboratory findings to industrial-scale processes.^[10] Thus, a comprehensive and integrative synthesis encompassing chemical composition, extraction efficiency, and functional performance is critically required. This review provides a critical and extensive evaluation of chilli oleoresin by an overview on its bioactive composition and associated health implications (section 2), comparative analysis of different extraction methods for chilli pepper with respect to their efficiency, selectivity, and scalability (section 3), and a summary of applications of chilli pepper in food, cosmetic, and pharmaceutical industries (section 4).

BIOACTIVE CONSTITUENTS OF CHILLI OLEORESIN: CHEMICAL CHARACTERISTICS AND HEALTH SIGNIFICANCE

Phytochemical profile

Oleoresins derived from *Capsicum* spp. are a rich source of several bioactive compounds with various functional and health-promoting attributes [Table 1]. The primary constituents of the oleoresin fraction are capsaicinoids (0.1–1.5% dry weight), which collectively include 80–90% capsaicin and dihydrocapsaicin [Figure 1], with potent transient receptor potential vanilloid 1 (TRPV1) agonist properties (half-maximal inhibitory concentration [IC₅₀]: 0.3–0.5 μM).^[4] Carotenoid pigments, especially capsanthin, which accounts for 60–70% of the total carotenoid content and capsorubin, complement the capsaicinoid profile by providing strong antioxidant capacity (oxygen radical absorbance capacity: 2,850 μmol TE/g) and imparting the red color of commercial oleoresin products.^[11] Quercetin (15–22 mg/100 g), luteolin (8–13 mg/100 g) and also the derivatives of capsaicin-associated hydroxycinnamic acid

exhibit strong free radical scavenging activity (2,2-Diphenyl-1-picrylhydrazyl IC₅₀: 1.8–3.1 μM) by activating the Nrf2/ARE pathway, increasing the bioactive repertoire of the phenolic fraction.^[12] The lipophilic matrix provided by fixed oil ingredients, primarily linoleic acid (65–72% of the fatty acid portion) and palmitic acid (12–15%), improves the solubility and delivery of fat-soluble bioactives in oleoresin formulations.^[13] In addition, α and γ tocopherol (18–26 mg/100 g) function as endogenous stabilizers that protect oxidative degradation of the carotenoid and capsaicinoid fractions during processing and storage.^[14] Cultivar-dependent variation has been identified in flavonoid methyl ethers and steroidal alkaloid glycosides.

Capsicum chinense varieties contain up to 35% higher total capsaicinoid content than *Capsicum annuum*, offering chemotypic diversity for targeted nutraceutical products.^[15]

Evidence-based health benefits

Chilli oleoresin's bioactive constituents offer several health benefits to human health. Capsaicinoid has strong antioxidant, inflammation-modulating, pain-relieving, anticarcinogenic, anti-obesity, and cardiovascular protective properties.^[6,16] Capsaicin regulates lipid metabolism through peroxisome proliferator-activated receptor α activation, with dietary supplementation (2.56 mg/day) reducing blood serum low-density lipoprotein cholesterol levels by 14–18% and triglycerides by 22% in hyperlipidemic patients after 12 weeks.^[17] Reflecting these metabolic benefits, capsaicin-rich diets result in decreased waist circumference and enhanced insulin sensitivity, indicating a strong potential of capsaicin oleoresin in the metabolic syndrome regulation.^[18] Capsaicin inhibits Nuclear factor kappa B activity, which decline the tumor necrosis factor-α and interleukin-6 cytokines synthesis by 35–45% in lipopolysaccharide-activated macrophages (IC₅₀: 12 μg/mL) in a increasing dose levels, which reflects its Prospective use in chronic inflammatory diseases.^[19] The carotenoid, capsanthin, demonstrates chemopreventive potential through induction of mitochondrial apoptosis in MCF-7 human breast cancer cells.^[20] For analgesic use, capsaicin formulations (0.025–0.1%) deplete substance P from nerve terminals to produce significant pain relief (visual analog scale pain score reduction: 4–57% vs. placebo, *P* < 0.01) in osteoarthritis patients in a multicenter, randomized study.^[21]

EXTRACTION TECHNIQUES

Extraction techniques for chilli oleoresin have undergone substantial advancements, shifting from conventional solvent-based processes to innovative, green extraction technologies including supercritical fluid extraction (SFE), microwave-assisted extraction (MAE), and Ultrasound-assisted extraction (UAE) [Table 2]. The quality and

Table 1: Major bioactive phytochemicals present in Chilli Oleoresin: Composition, therapeutic properties and applications

Compound	Functional class	Range in chilli oleoresin	Health effects and applications	References
Capsaicinoids				
Capsaicin	Vanillylamide alkaloid	~60 mg/g; 70% of total capsaicinoids	Analgesic, anti-inflammatory, thermogenic, anticancer, TRPV1 agonist	[22,23]
Dihydrocapsaicin	Saturated vanillylamide alkaloid	~12 mg/g; 20% of total capsaicinoids	Analgesic, anti-obesity, antioxidant, neuroprotective	[22,24]
Nordihydrocapsaicin	Vanillylamide alkaloid	~4.2 mg/g; 7.4% of total capsaicinoids	Anti-inflammatory, mild pungency, antioxidant	[22]
Homocapsaicin	Vanillylamide alkaloid	≤2% of total capsaicinoids	TRPV1 agonist, pungency mediator, antimicrobial	[24]
Homodihydrocapsaicin	Saturated vanillylamide alkaloid	≤1% of total capsaicinoids	TRPV1 agonist, thermogenic, appetite suppression	
Carotenoid pigments				
Capsanthin	Xanthophyll (ketocarotenoid)	Primary red pigment; ~31.7% of total carotenoids	Antioxidant, anti-inflammatory, anticancer; Red colorant (E160c)	[25,26]
Capsorubin	Xanthophyll (diketo-carotenoid)	~7.5% of total carotenoids	Antioxidant, skin photoprotection	[26]
β-Carotene	Carotene (provitamin A)	~12.3% of total carotenoids	Antioxidant, vitamin- A precursor, anticarcinogenic, immunostimulant	[27]
Zeaxanthin	Xanthophyll	Trace amount (0.5–3%) of total carotenoids	Macular protection, antioxidant, anti-inflammatory, highest bioavailability	[28]
β-Cryptoxanthin	Xanthophyll (provitamin A)	0.1–2% of total carotenoids	Antioxidant, anticancer, bone metabolism support	[29]
Lutein and violaxanthin	Xanthophyll	Only found in yellow pepper oleoresin	Eye health, antioxidant, ophthalmic supplement	[30]
Fatty acids and esters				
Linoleic acid	Polyunsaturated fatty acid (ω-6)	20.3–64.8% of total fatty acid	Anti-inflammatory, cardiovascular protective	[22,31]
Oleic acid	Monounsaturated fatty acid (ω-9)	10.4–18.1% of total fatty acid	Cardiovascular protection,	[31,32]
Palmitic acid	Saturated fatty acid (C16:0)	8.96–15.57% in oleoresin by GC-MS	Bioavailability-enhancer	[22]
Flavonoid and phenolic compounds				
Chlorogenic acid	Hydroxycinnamic acid (phenolic acid)	Trace amount (<0.01%)	Antioxidant, anti-inflammatory, antidiabetic, cardioprotective	[26,33]
Ferulic acid	Hydroxycinnamic acid (phenolic acid)	Trace amount (<0.005%)	Antioxidant, antimicrobial, UV photoprotection	
Quercetin	Flavonoid (flavonol)	trace amount	Antioxidant, anti-inflammatory, antiviral, antiallergic	[24]
Luteolin	Flavonoid (flavone)	Trace amount	Anti-inflammatory, anticancer, neuroprotective	
Volatile and minor aroma compounds				
Branched- and straight-chain alkyl vanillylamide; Aldehydes; alcohols; Ketones	Volatile compounds	>100 compounds identified in oleoresin mixture	Contributes odor, and flavor of oleoresin.	[23]

TRPV1: Transient receptor potential vanilloid 1, UV: Ultraviolet, GC-MS: Gas chromatography-mass spectrometry

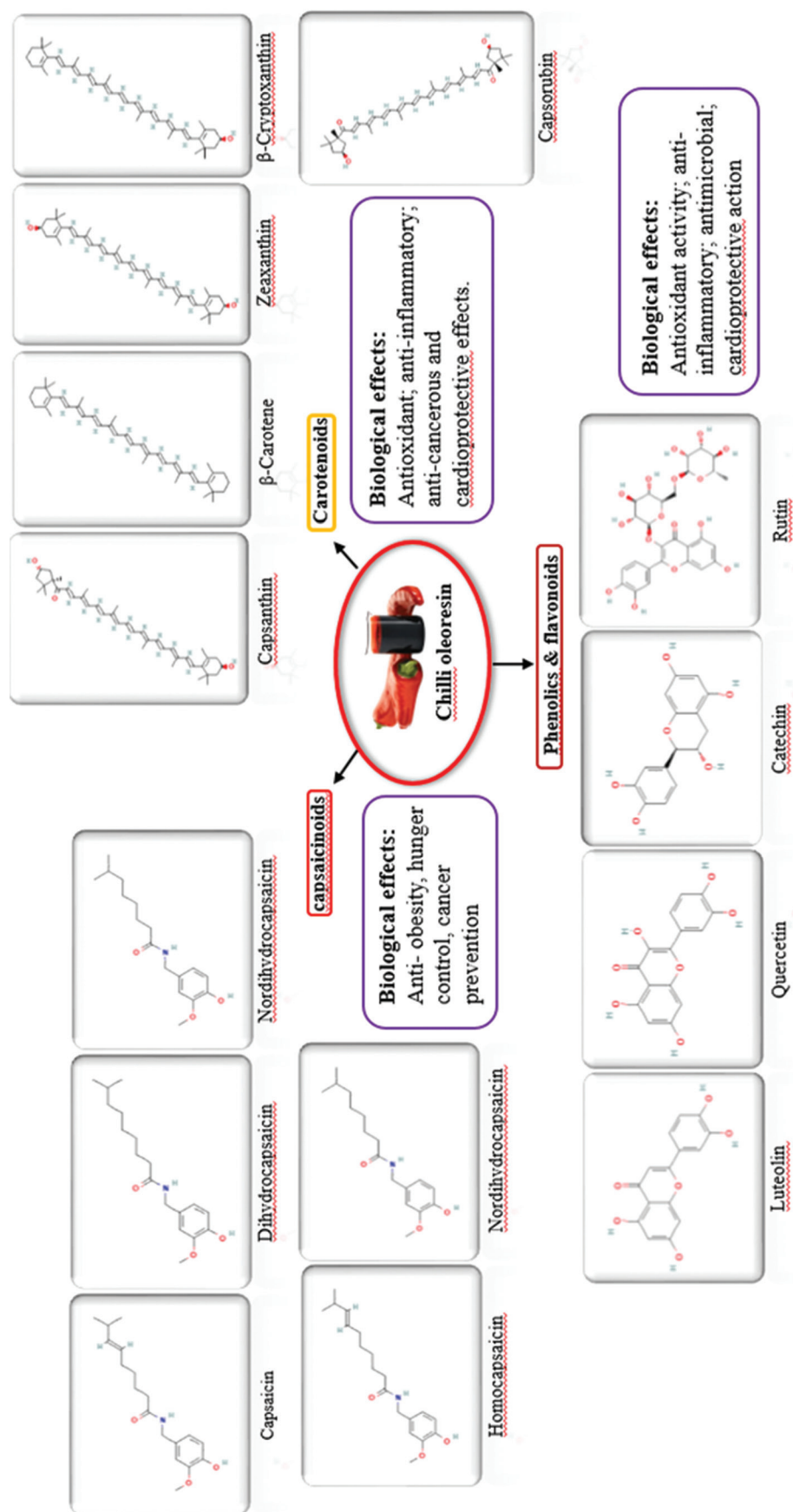


Figure 1: Major chemical compounds present in chilli oleoresin and its structure

Table 2: Comparative assessment of extraction techniques for chilli oleoresin: Solvent, optimized parameters, yield, scalability, advantages, and limitations

Extraction technique	Solvent used	optimized parameters	Oleoresin yield (%)	Scalability	Key advantages	Limitations	References
Soxhlet extraction	99.8% ethanol	80°C, 4 h, 1:10 g/mL SSR	33	Low	Higher oleoresin yield than SFE	Better yield than Sc-CO ₂ but poor bio active compound recovery	[80]
Solvent extraction	Acetone and hexane 70:30 ratio	25°C, 24 h, 1:10 g/mL SSR	3.3–8.8	High	Lowest equipment cost, simplest protocol	Solvent residues, environmental concerns	[81]
UAE	96% ethanol	25°C, 8 min, APD–0.87 W/mL, 1:20 g/mL SSR	26	Moderate-High	Energy-efficient (~95%), higher antioxidants recovery than soxhlet	Equipment fouling at high intensity, risk of emulsification	[82]
MAE	100% methanol	800W, 60°C, 5 min, pH 8, SSR 0.2:15 g/mL	26.2	Moderate	Enhanced capsaicin recovery, reduced time/solvent, energy efficient	Volatile compound loss, small batch size, high capital cost	[54]
SFE	Sc-CO ₂ , co-solvent 99.9% ethanol	FR- 5 mL/min, 60°C, 73 min, and 207 bar	11.3	Low	Solvent-free GRAS product, easy solvent removal by depressurisation, eco-friendly	High capital cost, high-pressure equipment, lower yield for polar compounds	2021 [70]
PLE	Acetone	78°C, 2 cycles, 28 min, 100 bar	Not reported	Low-Moderate	Better carotenoid (850 ASTA) and capsaicinoid recovery (3560 µg/g) by Dry wt.	High equipment cost, risk of co-extracting unwanted compounds	[41]
EAE	Water	2,500 UI/L - Celuzyme conc., 60°C for 150 min	Yield increment (73.5)	Moderate	Environmental friendliness, preserves bio active compounds	Enzyme cost, longer processing time	[73]
SFE+PLE	75% ethanol, Sc-CO ₂	65°C, 10 MPa, 10 min	4.75	Low	Sequential approach maximizes yield/selectivity	High combined equipment cost, complex two-step optimization	[83]
SFE+UAE	Sc-CO ₂ Rate of flow-1.7569x 10 ⁻⁴ kg/s	40°C, 15MPa, 60 min, ultrasound power (360 W)	7.3	Low	Enhances mass transfer, reduced time	Very high equipment cost, complex scale-up	[84]

MAE: Microwave-assisted extraction, SFE: Supercritical fluid extraction, PLE: Pressurized liquid extraction, EAE: Enzyme-assisted extraction, APD: Absorbed power density, SSR: Solvent-to-sample ratio, ASTA: American Spice Trade Association

suitability of chilli oleoresin for the food and pharmaceutical sector are greatly influenced by the recovering techniques; advanced sustainable technologies preserve the health-beneficial compounds and reduced environmental impacts.

Traditional extraction techniques

Solvent extraction of chilli oleoresin

Solvent isolation, currently the most widely adopted traditional methodology to separate chilli oleoresin, due to its user-friendly operation, scalability, and cost-effective at an industrial scale.^[34] This methodology comprises the utility of organic solvents, commonly hexane, ethyl alcohol, acetone, or petroleum ether. The low boiling point (69°C), non-polarity, and high affinity of hexane make it a preferred commercial solvent, but the solvent-contamination remnants are a regulatory and health issue, requiring aggressive post-extraction desolventization. Although less effective with non-polar constituents, ethanol is a safer and greener solvent, especially when coupled with acetone – binary mixtures have shown higher yields of oleoresin by up to 27% than using single solvent systems.^[35,36] Major drawbacks of solvent extraction are the residual solvent contamination, thermal degradation of heat-sensitive capsaicinoids, environmental impact, and regulatory concerns limits in food-grade products.^[34,37]

Soxhlet method

Soxhlet technique is an exhaustive solid-to-liquid method of extraction where the solid matrix undergoes a series of constant reflux condensation on fresh hot solvent. It is both time-consuming (6–24 h, depending on particle size and solvent used) and guarantees a near-full exhaustion of target compounds with high-purity oleoresins that can be easily standardized analytically.^[38,39] Comparative exploration of *C. chinense* waste showed that Soxhlet extraction produced 3.82% oleoresin, which was significantly more than both the maceration and ultrasound-assisted extraction of 2.41% and 3.17% respectively, demonstrating that it was thermodynamically complete irrespective of its energy inefficiency.^[40] Nevertheless, prolonged heat treatment is associated with oxidative decomposition of heat-sensitive carotenoids like capsanthin, whose concentration could decrease by up to 18 % under high reflux periods (>12 h at 70°C), and consequently decrease the antioxidant potential and American Spice Trade Association (ASTA) color values.^[41,42]

Steam distillation

Steam distillation is widely used extraction in isolation of essential oils, but it contributes insignificantly to chilli oleoresin production since oleoresins are not volatile terpenoids and are not extracted in the aqueous distillate phase. Rather, solvent extraction is sometimes performed after a pretreatment phase like steam distillation to eliminate volatile interfering compounds before solvent extraction or

to recover essential oil and oleoresin at the same time with solvent techniques.^[43,44] Sequential steam distillation followed by ethanol-based soxhlet extraction allowed simultaneous recovery of volatile monoterpenes (e.g., limonene, β -phellandrene) and oleoresin-rich capsaicinoid-carotenoid complexes to enhance overall valorization efficiency in calabrian chilli waste derivatives.^[45]

Limitation of conventional extraction

Traditional processes used to extract chilli oleoresin, including solvent separation and steam hydrodistillation have the limitations of thermodynamic ineffectiveness, regulation violation, thermal deterioration, and environmental issues. Volatile organic solvents like hexane are hazardous to health and can leave a trace that is beyond the required contaminations of regulation, which requires expensive purification.^[44] Elevated temperatures (>60°C) can degrade heat-sensitive capsaicinoids and carotenoids reduces the product quality.^[46] In addition, co-extracted lipids interfere with analytical accuracy, making it difficult to quantify the bioactive compounds.^[35] These limitations highlight the poor capability of conventional techniques with oleoresin chemistry, which has prompted the use of cutting-edge techniques for standard extraction, such as microwave, ultrasound, and supercritical liquid extraction.

Advanced methods

MAE

MAE is a quick and energy-saving alternative to the traditional solvent-based extraction of chilli oleoresin [Figure 2]. The working principle of MAE is dielectric heating, which uses microwave irradiation at 2450 MHz to induce rotational oscillation of polar solvent molecules and generate localized superheating that disrupts cell wall integrity and accelerates the diffusion of capsaicinoids and carotenoids into the solvent.^[47,48] Ethanol and acetone were recognized as the most efficacious extraction solvents due to their elevated dielectric loss tangents, which enhance efficient microwave energy absorption, better solubility for both polar capsaicinoids and non-polar carotenoid pigments.^[49] 400–600 W microwave irradiation power, 4–10 min of exposure duration, 10–15 mL/g of a solvent-sample ratio, and 60–80°C extraction temperature were the optimal conditions for higher capsaicinoid concentrations (1.8–3.2%).^[50,51] MAE has yielded similar oleoresin content of 12–18% (w/w dry basis) in shorter processing time of 4–10 min and has used 50–60% less solvent and up to 80% less energy than Soxhlet's.^[49] Reduced thermal exposure in MAE protects capsanthin and capsorubin from oxidative degradation, thereby increased ASTA color values were recorded than soxhlet method.^[48,52]

Ultrasonic-assisted extraction

Ultrasound-enhanced extraction (UAE) is a non-thermal, innovative technique increasingly used in food and

nutraceutical processing for its fast, greener, and more efficient alternative to conventional extractions.^[53,54] UAE creates acoustic cavitation—the creation, expansion, and violent explosion of microbubbles in a liquid under ultrasonic radiation, by transmitting ultrasonic waves (>20 kHz).^[55,56] This phenomenon generates localized extreme conditions, including transient temperature of approximately 5000 K and pressure of around 1000 atm, coupled with intense micro-jets and shear forces^[53] which disrupt plant cell walls, increase mass transfer, and enhance the release of bioactives such as capsaicinoids and carotenoids from chilli matrices into the solvent [Figure 3].

The most popular solvents for chilli oleoresin in the UAE are methanol and ethanol due to their high polarity, which fits in well with the amphiphilic nature of capsaicinoids, their GRAS designation for food applications, and their ease of removal after extraction.^[57,58] Optimized UAE parameters for chilli oleoresin extraction (with high capsaicinoids and carotenoid) were the frequencies of 20–40 kHz, solvent-solid ratio of 10–20 mL/g, 40–50°C temperature, and 10–30 min of extraction time.^[50,53,59] It reduces 75% of the processing time and the use of solvents by 30–50% by operating at lower temperatures that safeguard heat-sensitive phytochemicals.^[55,60]

Pressurized liquid extraction (PLE) or pressurized fluid extraction

PLE or accelerated solvent extraction (ASE) is an automated process of extraction carried out at high temperatures (60–200°C) and elevated pressures (~100 bar).^[61–63]

PLE operates on the principle that extreme pressure keeps the solvent in a mobile state at its maximum point of boiling,

whereas elevated temperature enhances solute solubility and diffusion of analytes. Under such subcritical conditions, the solvent exhibits a lower viscosity, relatively high diffusion coefficient, and strong solvent properties, enhancing solute-plant matrix disruption and mass transfer of capsaicinoids and other oleoresin constituents from the chilli pods.^[64,65]

An ideal ASE condition for paprika oleoresin was 78°C temperature, 28 min static interval, and two cycles. This resulted in an ASTA color value of 847 and 57,200 Scoville heat unit (SHU), which is much higher than maceration extraction (ASTA: 607; SHU: 42,800) and ultrasound-assisted extraction (ASTA: 750; SHU: 50,500).^[41] The maximum amount of capsaicinoids was obtained using methanol (450 $\mu\text{mol/kg}$) and ethanol (400 $\mu\text{mol/kg}$), making methanol the optimum choice due to its stronger polarity and superior solvating power.^[66] PLE functions in dark and anaerobic condition, which is a unique advantage over all other extraction techniques, significantly lessens the oxidative degradation of antioxidants and natural carotenoids.

SFE

SFE (supercritical CO_2) is an advanced, clean, and non-toxic technique that uses CO_2 above its critical temperature and pressure to recover capsaicinoid and carotenoid-rich chilli oleoresin with high purity [Figure 4].^[67] In this supercritical condition, CO_2 has gas-like diffusivity, liquid-like solvating power with improved solvent density and selectivity, and capable of dissolving non-polar to moderately polar oleoresin components efficiently.^[64,68,69] Supercritical CO_2 (sc- CO_2 ; $T = 31.1^\circ\text{C}$, $P = 73.8$ bar) is a widely employed solvent for chilli oleoresin extraction due to its non-flammable nature and strong affinity to the lipophilic capsaicinoids

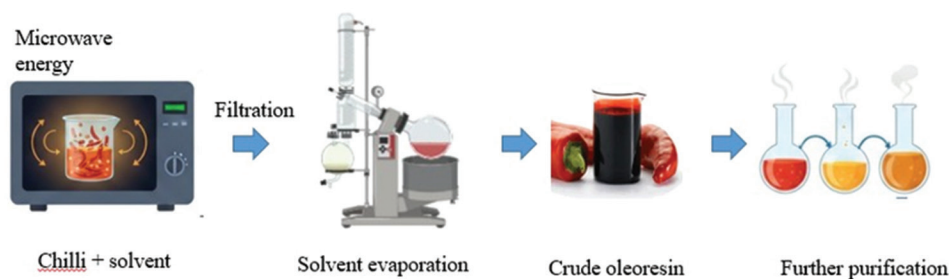


Figure 2: Process flow of microwave-assisted extraction of chilli oleoresin

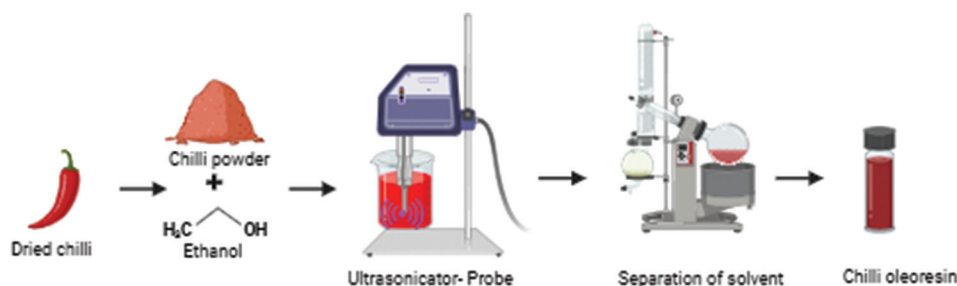


Figure 3: Process flow of ultrasound-assisted extraction of chilli oleoresin

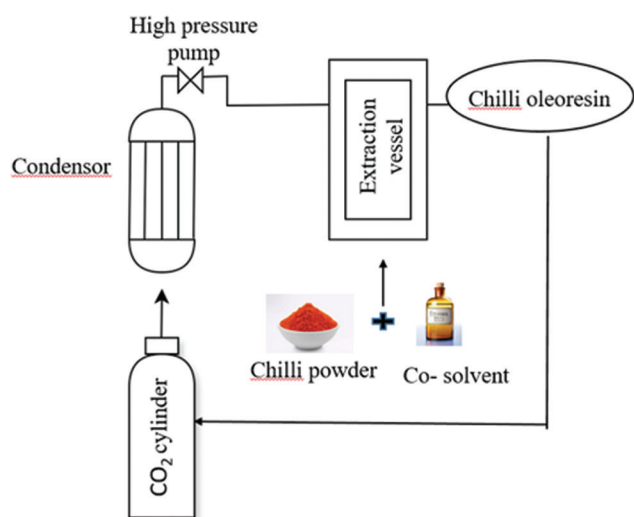


Figure 4: Process flow diagram of supercritical CO₂ extraction of chilli oleoresin

and carotenoid pigments present in chilli.^[70] The addition of co-solvent (ethanol) greatly enhances oleoresin and target alkaloid recovery.^[62,68,71] Reported the highest extraction yield at 40°C, 400bar pressure with 96% of capsaicinoids, 80% of carotenoids. Under ideal extraction conditions of 68.31°C, 347.98 bar, and 102.50 min; *C. chinense* cv. Bhut Jolokia produced an oleoresin yield of $7.23 \pm 2.15\%$ and a maximum capsaicin concentration of 367.14 ± 1.12 mg/g in <2 h.^[72] SFE offers a clear advantage over classical extraction techniques by using little or solvent-free extraction, thereby eliminating the need for downstream solvent removal steps and producing clean, residue-free oleoresin for pharmaceutical, nutraceutical, and food-grade applications.^[64]

Enzyme-assisted extraction (EAE)

Using cellular wall-breaking enzymes to improve the extraction of chilli oleoresin

EAE is a highly selective, efficient, and eco-friendly technique which employs cell wall-breaking enzymes to improve the extraction of chilli oleoresin.^[73-75] The Working principle relies on the breakdown of glycosidic linkage by the cell wall degrading enzymes (Cellulases, pectinases, and multi-enzyme complexes- Celluclast, Viscozyme, and Pectinex Ultra).^[76] Cellulose, hemicellulose, pectin, and lignin were the major cell wall composition of Capsicum fruits.^[77] The enzymatic breakdown of these structural elements greatly increased the permeability of the cell wall, allowing for more effective mass transfer of target bioactives.^[78]

The ideal extraction conditions for oleoresin extraction were 0.3–1% enzyme concentration, 30–60°C, pH 5–7, and 2–24 h, with viscozyme or cellulase.^[76,78,79] Reported that enzyme treatment increases the oleoresin yield from 12.83% to 14.15%, color by ~15,000 color units, and capsaicin from 0.79% to 0.82% under 1% enzyme and ~14 h incubation in Byadgi red chilli. High selectivity for bioactive compounds is the key advantage of EAE, and moderate temperature

levels prevent the degradation of heat-sensitive bioactives.^[73] (Carotenoids, polyphenols, capsaicinoids, anthocyanins), preserves color, flavor, and nutritional properties.

Comparative evaluation and sources of variability across extraction techniques

The extraction techniques summarized in Table 2 present clear trade-offs between bioactive recovery, processing time, solvent consumption, scalability, and cost. Conventional solvent and Soxhlet extraction remain attractive for large-scale industrial application due to low equipment cost and simple operation, but this scalability advantage is offset by higher solvent residues, longer processing times, and greater thermal degradation of capsaicinoids and carotenoids.^[34,38] In contrast, MAE and UAE substantially shorten processing time and reduce solvent and energy consumption while achieving oleoresin yields comparable to conventional methods, making them attractive for moderate-scale operations, although their industrial uptake is currently limited by the higher capital cost of microwave and ultrasound reactors relative to simple solvent tanks.^[54,56] SFE offers the highest product purity and eliminates downstream desolventization, and is therefore best suited to high-value pharmaceutical and food-grade applications, but its very high equipment and operating costs restrict economic feasibility to premium product lines rather than bulk commodity oleoresin.^[64,70] Hybrid approaches such as SFE combined with UAE or PLE further improve mass transfer and yield but compound equipment costs and process-optimization complexity, presently limiting them to pilot – rather than industrial-scale application.^[83,84]

Beyond the extraction technology, oleoresin yield and bioactive content vary considerably due to differences in Capsicum cultivar, fruit maturity and pretreatment, extraction solvent polarity and ratio, temperature, and time. For instance, capsaicinoid content differs markedly between *C. chinense* and *C. annuum* genotypes,^[15] while oleoresin yield for a single raw material can range from 3% to 7% depending solely on whether maceration, ultrasound, or supercritical extraction is applied.^[40,72]

APPLICATIONS OF CHILLI OLEORESIN

Pharmaceutical and therapeutic applications

Chilli extract capsaicin cream is utilized to treat an array of pain which include nerve pain, inflammatory arthritis, rheumatism, post-surgical neuralgia, diabetic neuropathy, osteoarthritis,^[16,85] and musculoskeletal pain by activating TRPV1 receptors, depleting substance P, and causing the desensitization of nociceptive fibers.^[86,87] Capsaicin-loaded topical gels based on carbopol show improved antifungal and antibacterial properties and sustained drug release (52 h for 50% release), suggesting its use in inflammatory

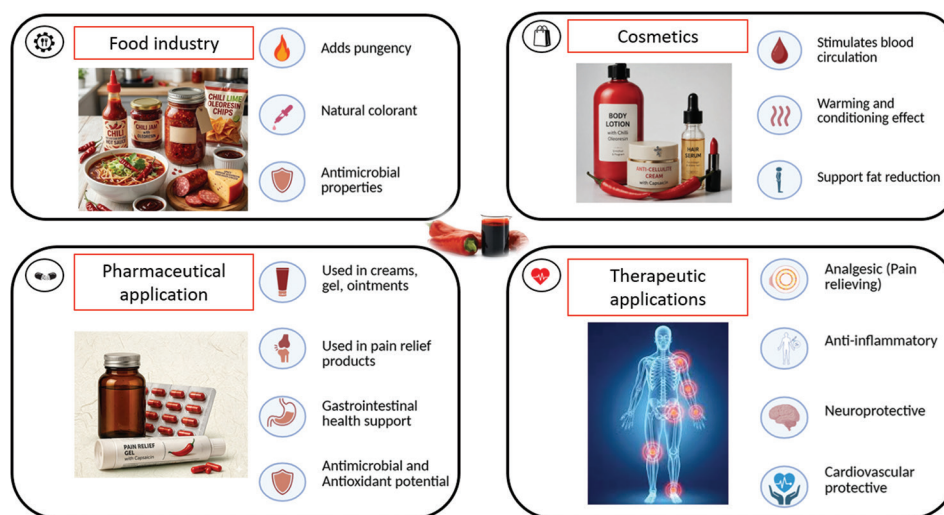


Figure 5: Multifaceted applications of chilli oleoresin across food, cosmetic, therapeutic, and pharmaceutical industries

dermatosis.^[88] Formulation of capsaicin derived from oleoresin into nanostructured lipid carriers and nano/microemulsions facilitates transdermal delivery with enhanced dermal penetration, sustained release, stability, and decreased skin irritation, thus allowing the application of higher active doses in chronic pain.^[16,89] Beyond analgesia, capsaicinoids possess antioxidant and anti-inflammatory effects, cardioprotective, anticancer, and anti-obesity activities, and being explored in oral and nanoencapsulated systems as adjuncts for metabolic disorders and cancer therapy, where sustained-release formulations improve bioavailability and reduce gastrointestinal adverse effects.^[6,90] Chilli extracts and capsaicin-containing creams are also reported as counterirritants, antiseptics, and adjuvants in dentistry and internal medicine, including orofacial neuropathic pain management.^[24]

Food industry

Chilli oleoresin has become one of the most multifunctional and essential natural ingredients in the current food processing sector, serving simultaneously as a food flavoring agent, natural colorant, preservative, and functional ingredient [Figure 5]. The vibrant red hue of chilli oleoresin provides a stable, heat-resistant alternative to artificial colors like Red 40 in a range of items, including sauces, snacks, dairy products, and processed meats, satisfying consumer desire for clean-label formulations.^[5] It is a non-solid flavoring agent that provides consistent pungency and typical aroma and is important in providing consistent sensory profiles in spice blends, marinades, and ready-to-eat meals.^[91] Moreover, chilli oleoresin has vital antimicrobial properties against *Listeria monocytogenes* and *Staphylococcus aureus*, prolongs the shelf life of meat analogs and low-water-activity foods.^[92] Chilli oleoresin has been deemed safe to consume by a number of international food safety agencies, including the Food and Drug Administration, European Food

Safety Authority, and Food Safety and Standards Authority of India, and can be included in a variety of food matrices at the concentration of 50–500 ppm, depending on the intended use and sensory impacts.^[5,93] The use of advanced delivery methods, including Pickering emulsions prepared with chickpea Aquafina or microencapsulation were used, to increase stability, bioavailability, and targeted delivery of its active capsaicinoids and capsanthin.^[94,95]

Cosmetics

In cosmetics, Capsicum-derived ingredients (extracts, powders, resins, oleoresins, and tinctures) are primarily used as skin-conditioning agents, external analgesics, fragrances, and rubefacients. Their primary cosmetic role is to induce a mild warming or irritating effect on the skin, which can help increase blood flow and provide a temporary invigorating or stinging feeling.^[96] A few cosmetic items, including hair care, bath products, cleansers, and body care, contain these ingredients in concentrations ranging from 0.003% in shampoo to up to 5% in bath powder. For enhanced safety and efficacy, new delivery systems like nanoparticle-based hydrogels containing hyaluronic acid or emulgels containing capsaicin and anti-inflammatory agents (e.g. dexibuprofen) have also been developed to improve skin tolerance, reduce toxicity to keratinocytes (e.g. HaCaT cells) and enhance transdermal delivery.^[97,98]

CONCLUSION

Chilli oleoresin is a powerful bioactive complex consisting of capsaicinoids, carotenoids, and polyphenols with well-documented analgesic, anti-inflammatory, antioxidant, and antimicrobial properties. Although operationally defined, traditional extraction approaches have critical limitations, namely, solvent toxicity and degradation of bioactive

compounds. The adoption of advanced methods, namely, MAE, UAE, EAE and supercritical CO₂ extraction improve the sustainability, effectiveness, and selectivity. Vast use of chilli oleoresin in food processing, pharmaceutical, and cosmetic sectors further underscores the immense commercial and nutraceutical potential of chilli oleoresin. Nevertheless, issues of high cost of production, standardization of bioactive profiling, and limited large-scale clinical validation remain a hurdle to its full exploitation. Future research should prioritize green extraction process optimization, development of nanoparticle – and lipid-based delivery systems to improve bioavailability, application of multi-omics approaches to elucidate cultivar-specific biosynthesis, artificial intelligence-assisted modeling for extraction process optimization, and confirmatory multi-center randomized controlled clinical trials. Equally, commercialization of chilli oleoresin will depend on harmonized extraction and quality-control standards, reliable bioavailability data, clear regulatory approval pathways, and validated large-scale production protocols, which together remain key priorities for translating its laboratory-demonstrated therapeutic and nutraceutical potential into clinical and industrial practice.

AUTHOR CONTRIBUTIONS

K. Nirmal Kumar wrote the original manuscript text; H. Usha Nandhini Devi reviewed the manuscript and prepared the table; A. Sankari, P. Sudha, and K. Gurusamy reviewed the manuscripts.

DATA AVAILABILITY

No datasets were generated or analysed. Data sharing is not applicable to this article.

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